

Safety Data Sheet

according to Regulation (EC) No 1907/2006



Indumaster® Forte

IR42

Revision date: 19.01.2024

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Indumaster® Forte

UFI: 0T60-50AX-W00C-3Q4G

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

EuPCS: PC-CLN-2 All-purpose (or multi-purpose) non-abrasive cleaners

Process categories [PROC]: 8, 10

Restricted to professional users.

1.3. Details of the supplier of the safety data sheet

Company name: BUZIL-WERK Wagner GmbH & Co. KG

Street: Fraunhofer Str. 17

Place: D-87700 Memmingen

Telephone: +49 (0) 8331 930-6

Telefax: +49 (0) 8331 930-880

e-mail: info@buzil.de

Contact person: info@buzil.de

Internet: www.buzil.com

1.4. Emergency telephone number: +49 (0) 8331 930-6 (08:00 - 16:00 h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Flam. Liq. 3; H226

Asp. Tox. 1; H304

Eye Dam. 1; H318

Skin Sens. 1; H317

STOT SE 3; H336

STOT RE 1; H372

Aquatic Chronic 3; H412

Full text of hazard statements: see SECTION 16.

2.2. Label elements

Regulation (EC) No 1272/2008

Hazard components for labelling

Hydrocarbons. Limonene.

Signal word: Danger

Pictograms:



Hazard statements

H226

Flammable liquid and vapour.

H318

Causes serious eye damage.

H317

May cause an allergic skin reaction.

H336

May cause drowsiness or dizziness.

H372

Causes damage to organs (central nervous system) through prolonged or repeated exposure.

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H304 May be fatal if swallowed and enters airways.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P331 Do NOT induce vomiting.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous components

CAS No	Chemical name	Quantity		
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
	Hydrocarbons (low aromatic)			20 - < 25 %
	919-446-0		01-2119458049-33	
	Flam. Liq. 3, STOT SE 3, STOT RE 1, Asp. Tox. 1, Aquatic Chronic 2; H226 H336 H372 H304 H411 EUH066			
26183-52-8	Decan-1-ol, ethoxylated			10 - < 15 %
	Acute Tox. 4, Eye Dam. 1; H302 H318			
64-17-5	Ethanol			10 - < 15 %
	200-578-6	603-002-00-5	01-2119457610-43	
	Flam. Liq. 2, Eye Irrit. 2; H225 H319			
122-99-6	2-Phenoxyethanol			1 - < 5 %
	204-589-7	603-098-00-9	01-2119488943-21	
	Acute Tox. 4, Eye Dam. 1, STOT SE 3; H302 H318 H335			
34590-94-8	1-(Methoxymethylethoxy)-propanol(2)			1 - < 5 %
	252-104-2		01-2119450011-60	
5989-27-5	(R)-p-Mentha-1,8-diene, d-limonene			1 - < 5 %
	227-813-5	601-029-00-7	01-2119529223-47	
	Flam. Liq. 3, Skin Irrit. 2, Skin Sens. 1, Asp. Tox. 1, Aquatic Acute 1, Aquatic Chronic 1; H226 H315 H317 H304 H400 H410			

Full text of H and EUH statements: see section 16.

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Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
	919-446-0	Hydrocarbons (low aromatic)	20 - < 25 %
		inhalation: LC50 = >13100 mg/l (vapours); oral: LD50 = >15000 mg/kg	
26183-52-8		Decan-1-ol, ethoxylated	10 - < 15 %
		dermal: LD50 = > 2000 mg/kg; oral: LD50 = 500 mg/kg Eye Dam. 1; H318: >= 20 - 100	
64-17-5	200-578-6	Ethanol	10 - < 15 %
		inhalation: LC50 = 116,9 mg/l (vapours); oral: LD50 = 10470 mg/kg Eye Irrit. 2; H319: >= 50 - 100	
122-99-6	204-589-7	2-Phenoxyethanol	1 - < 5 %
		oral: ATE 1394 mg/kg	
34590-94-8	252-104-2	1-(Methoxymethylethoxy)-propanol(2)	1 - < 5 %
		dermal: LD50 = 9510 mg/kg; oral: LD50 = > 5000 mg/kg	
5989-27-5	227-813-5	(R)-p-Mentha-1,8-diene, d-limonene	1 - < 5 %
		dermal: LD50 = > 5000 mg/kg; oral: LD50 = > 5700 mg/kg Aquatic Acute 1; H400: M=1 Aquatic Chronic 1; H410: M=1	

Labelling for contents according to Regulation (EC) No 648/2004

15 % - < 30 % aliphatic hydrocarbons, 5 % - < 15 % non-ionic surfactants, < 5 % aromatic hydrocarbons, perfumes (Limonene, Linalool).

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove contaminated, saturated clothing immediately.

After inhalation

Provide fresh air.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap.
Take off contaminated clothing and wash it before reuse.

After contact with eyes

Rinse immediately carefully and thoroughly with eye-bath or water.

After ingestion

Rinse mouth immediately and drink plenty of water.
Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Water spray jet
alcohol resistant foam
Carbon dioxide
Extinguishing powder

Unsuitable extinguishing media

Full water jet

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5.2. Special hazards arising from the substance or mixture

Hazardous combustion products:

Carbon dioxide

Carbon monoxide

5.3. Advice for firefighters

Co-ordinate fire-fighting measures to the fire surroundings.

Emergency cooling must be provided for in case of a fire in the vicinity.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Use personal protection equipment.

Avoid contact with skin, eyes and clothes.

For non-emergency personnel

Ventilate affected area.

For emergency responders

Wear breathing apparatus if exposed to vapours/dusts/aerosols.

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

Do not allow to enter into soil/subsoil.

6.3. Methods and material for containment and cleaning up

For containment

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

For cleaning up

Treat the recovered material as prescribed in the section on waste disposal.

Other information

Collect in closed and suitable containers for disposal.

Ventilate affected area.

6.4. Reference to other sections

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Avoid contact with skin, eyes and clothes.

Do not mix with other chemicals.

Use personal protection equipment.

When using do not eat, drink or smoke.

Do not breathe gas/fumes/vapour/spray.

Use only in well-ventilated areas.

Advice on protection against fire and explosion

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Advice on general occupational hygiene

Take off contaminated clothing.

Wash hands before breaks and after work.

When using do not eat, drink or smoke.

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Further information on handling

No further relevant information available.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Hints on joint storage

No special measures are necessary.

Further information on storage conditions

No further relevant information available.

7.3. Specific end use(s)

Cleaning agent

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limit values

CAS No	Name of agent	ppm	mg/m ³	fib/cm ³	Category	Origin
34590-94-8	(2-Methoxymethylethoxy)propanol	50	308		TWA (8 h)	

Additional advice on limit values

No information available.

8.2. Exposure controls



Appropriate engineering controls

No information available.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye/face protection. (EN 166)

Hand protection

Wear suitable gloves. (EN 374, Category III)

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits.

Suitable material: NBR (Nitrile rubber) / Thickness of the glove material > 0,1 mm

Skin protection

Wear suitable work clothing.

Respiratory protection

Use only in well-ventilated areas.

In case of inadequate ventilation wear respiratory protection. (EN 14387, A1)

Thermal hazards

No further relevant information available.

Environmental exposure controls

Section 6: Accidental Release Measures

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	colourless - light yellow
Odour:	characteristic

Test method

Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	approx. 100 °C
Flammability:	Flammable
Lower explosion limits:	not determined
Upper explosion limits:	not determined
Flash point:	29 °C
Auto-ignition temperature:	not determined
Decomposition temperature:	not applicable
pH-Value (at 20 °C):	approx. 5
Viscosity / kinematic: (at 40 °C)	< 20,5 mm ² /s
Water solubility: (at 20 °C)	partially soluble
Partition coefficient n-octanol/water:	not applicable
Vapour pressure:	not determined
Density (at 20 °C):	0,92 g/cm ³
Relative density:	not determined
Relative vapour density:	not determined
Particle characteristics:	not relevant

9.2. Other information

Other safety characteristics

Viscosity / dynamic: (at 25 °C)	< 10 mPa·s (50 1/s)
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No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid

The product is stable under storage at normal ambient temperatures.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

No known hazardous decomposition products.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

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Acute toxicity

Based on available data, the classification criteria are not met.

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
	Hydrocarbons (low aromatic)				
	oral	LD50 >15000 mg/kg	Rat	OECD 401	
	inhalation vapour	LC50 >13100 mg/l	Rat	OECD 403	
26183-52-8	Decan-1-ol, ethoxylated				
	oral	LD50 500 mg/kg	Rat		
	dermal	LD50 > 2000 mg/kg	Rat		
64-17-5	Ethanol				
	oral	LD50 10470 mg/kg	Rat		OECD 401
	inhalation (4 h) vapour	LC50 116,9 mg/l	Rat		OECD 403
122-99-6	2-Phenoxyethanol				
	oral	ATE 1394 mg/kg			
34590-94-8	1-(Methoxymethylethoxy)-propanol(2)				
	oral	LD50 > 5000 mg/kg	Rat		OECD 401
	dermal	LD50 9510 mg/kg	Rabbit		OECD 402
5989-27-5	(R)-p-Mentha-1,8-diene, d-limonene				
	oral	LD50 > 5700 mg/kg	Rat		
	dermal	LD50 > 5000 mg/kg	Rabbit		

Irritation and corrosivity

Causes serious eye damage.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Sensitising effects

May cause an allergic skin reaction. ((R)-p-Mentha-1,8-diene, d-limonene)

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause drowsiness or dizziness. (Hydrocarbons (low aromatic))

STOT-repeated exposure

Causes damage to organs through prolonged or repeated exposure. (Hydrocarbons (low aromatic))

Aspiration hazard

May be fatal if swallowed and enters airways.

11.2. Information on other hazards

Other information

No information available.

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SECTION 12: Ecological information

12.1. Toxicity

Harmful to aquatic life with long lasting effects.

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CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
	Hydrocarbons (low aromatic)					
	Acute fish toxicity	LC50 mg/l	10 - 30	96 h	Oncorhynchus mykiss (Rainbow trout)	
	Acute algae toxicity	ErC50 mg/l	4,6 - 10	72 h	Pseudokirchneriella subcapitata	
	Acute crustacea toxicity	EC50 mg/l	10 - 22	48 h	Daphnia magna (Big water flea)	
	Crustacea toxicity	NOEC mg/l	0,097	21 d	Daphnia magna (Big water flea)	
26183-52-8	Decan-1-ol, ethoxylated					
	Acute algae toxicity	ErC50 mg/l	19,6	72 h		OECD 201
	Acute crustacea toxicity	EC50 mg/l	15,0	48 h		OECD 202
64-17-5	Ethanol					
	Acute fish toxicity	LC50 mg/l	11200	96 h	Oncorhynchus mykiss (Rainbow trout)	ASTN E729-80
	Acute algae toxicity	ErC50	275 mg/l	72 h	Chlorella vulgaris	
	Acute crustacea toxicity	EC50 mg/l	5012	48 h	Ceriodaphnia spec	
122-99-6	2-Phenoxyethanol					
	Acute fish toxicity	LC50	344 mg/l	96 h	Pimephales promelas (fathead minnow)	
	Acute algae toxicity	ErC50 mg/l	> 500	72 h	Scenedesmus subspicatus	DIN 38412 / part 9
	Acute crustacea toxicity	EC50 mg/l	> 500	48 h	Daphnia magna (Big water flea)	OECD 202
	Fish toxicity	NOEC	23 mg/l	34 d	Pimephales promelas (fathead minnow)	OECD 210
	Crustacea toxicity	NOEC mg/l	9,43	21 d	Daphnia magna (Big water flea)	OECD 211
34590-94-8	1-(Methoxymethylethoxy)-propanol(2)					
	Acute fish toxicity	LC50 mg/l	10000	96 h	Pimephales promelas (fathead minnow)	
	Acute algae toxicity	ErC50	969 mg/l	96 h	Pseudokirchneriella subcapitata	OECD 201
	Acute crustacea toxicity	EC50 mg/l	1919	48 h	Daphnia magna (Big water flea)	OECD 202
	Crustacea toxicity	NOEC	0,5 mg/l	22 d	Daphnia magna (Big water flea)	OECD 211
5989-27-5	(R)-p-Mentha-1,8-diene, d-limonene					
	Acute fish toxicity	LC50 mg/l	0,72	96 h	Pimephales promelas (fathead minnow)	REACH Registration Dossier
	Acute algae toxicity	ErC50 mg/l	0,32	72 h	Pseudokirchneriella subcapitata	REACH Registration Dossier
	Acute crustacea toxicity	EC50 mg/l	0,307	48 h	Daphnia magna (Big water flea)	GESTIS

12.2. Persistence and degradability

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The surfactants contained in this mixture comply with the biodegradability criteria as laid down in Regulation (EC) No.648/2004 on detergents.

CAS No	Chemical name	Method	Value	d	Source
26183-52-8	Decan-1-ol, ethoxylated	OECD 301 B	> 60 %	28	
	Readily biodegradable (according to OECD criteria).				
64-17-5	Ethanol	OECD 301 B	> 60%	28	
	Readily biodegradable (according to OECD criteria).				
122-99-6	2-Phenoxyethanol	OECD 301 A	> 70 %	28	
	Readily biodegradable (according to OECD criteria).				
34590-94-8	1-(Methoxymethylethoxy)-propanol(2)	OECD 301 F	> 60 %	28	
	Readily biodegradable (according to OECD criteria).				
5989-27-5	(R)-p-Mentha-1,8-diene, d-limonene	OECD 301 B	> 60%	28	
	Readily biodegradable (according to OECD criteria).				

12.3. Bioaccumulative potential

No indication of bioaccumulation potential.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
64-17-5	Ethanol	-0,31
122-99-6	2-Phenoxyethanol	1,2
34590-94-8	1-(Methoxymethylethoxy)-propanol(2)	0,004
5989-27-5	(R)-p-Mentha-1,8-diene, d-limonene	4,38

BCF

CAS No	Chemical name	BCF	Species	Source
122-99-6	2-Phenoxyethanol	0,3493		

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Dispose of waste according to applicable legislation.

Delivery to an approved waste disposal company.

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List of Wastes Code - residues/unused products

130703 OIL WASTES AND WASTES OF LIQUID FUELS (EXCEPT EDIBLE OILS, AND THOSE IN CHAPTERS 05, 12 AND 19); wastes of liquid fuels; other fuels (including mixtures); hazardous waste

List of Wastes Code - contaminated packaging

150102 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); plastic packaging

Contaminated packaging

Dispose of contents/containers in accordance with local and national regulations.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number: UN 1993
14.2. UN proper shipping name: FLAMMABLE LIQUID, N.O.S. (ethanol, turpentine substitute)
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Classification code: F1
Special Provisions: 274 601 640E
Limited quantity: 5 L
Transport category: 3
Hazard No: 30
Tunnel restriction code: D/E

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 1993
14.2. UN proper shipping name: FLAMMABLE LIQUID, N.O.S. (ethanol, turpentine substitute)
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Classification code: F1
Special Provisions: 274 601 640E
Limited quantity: 5 L

Marine transport (IMDG)

14.1. UN number or ID number: UN 1993
14.2. UN proper shipping name: FLAMMABLE LIQUID, N.O.S. (ethanol, turpentine substitute)
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Marine pollutant: no
Special Provisions: 223, 274, 955

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Limited quantity: 5 L
EmS: F-E, S-E

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 1993
14.2. UN proper shipping name: FLAMMABLE LIQUID, N.O.S. (ethanol, turpentine substitute)
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Special Provisions: A3
Limited quantity Passenger: 10 L
IATA-packing instructions - Passenger: 355
IATA-max. quantity - Passenger: 60 L
IATA-packing instructions - Cargo: 366
IATA-max. quantity - Cargo: 220 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

No special measures are necessary.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 75

2010/75/EU (VOC): 35,5 %

Additional information

Regulation (EC) No. 648/2004 [Detergents regulation]

German Chemicals Prohibition Ordinance (ChemVerbotsV): The disposal of this product requires the expertise resp. an annual instruction according to ChemVerbotsV.

National regulatory information

Water hazard class (D): 2 - obviously hazardous to water

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

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CAS: Chemical Abstracts Service

LC50: Lethal concentration, 50%

LD50: Lethal dose, 50%

Process categories according to ECHA guidance on information requirements and chemical safety assessment, chapter R.12:

PROC 1: Use in closed processes.

PROC 2: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions

PROC 4: Chemical production where opportunity for exposure arises

PROC 7: Industrial spraying

PROC 8 (Transfer): Dilution of concentrated products, application of drain cleaners, dosage of textile washing agents.

PROC 9: Transfer of substance or mixture into small containers (dedicated filling line, including weighing)

PROC 10 (Roller application or brushing): Processing without large-scale spraying.

PROC 11 (Spraying outside industrial settings): Processing with large-scale spraying (e. g. high pressure cleaning, foam gun).

PROC 13: Treatment of articles by dipping and pouring

PROC 19 (Hand-mixing with intimate contact): Hand cleaning and disinfection

Relevant H and EUH statements (number and full text)

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H372	Causes damage to organs (central nervous system) through prolonged or repeated exposure.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Further Information

Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]: 9 (1)

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)